Congratulations on your Guide Gear® purchase.

Enjoy your new Guide Gear® item with confidence, knowing it has been designed and built to deliver dependable quality and performance at an exceptional value.

Item #225039 Guide Gear® Snow Thrower Cab



For assistance with your product, call 1-800-888-3006 or text 1-651-615-3006 (standard carrier rates apply to texts), Monday-Friday 8am-6pm CST, Saturday and Sunday 9am-5:30pm CST or go to sportsmansguide.com/customerservice/contactus

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SAFETY INFORMATION

Read and understand all warnings, cautions, assembly, installation and use instructions prior to assembling, installing or using this product. Failure to follow all warnings, cautions and instructions may result in serious injury or damage to personal property.

- THE CAB IS NOT A PROTECTIVE DEVICE. The cab will NOT protect against noise, engine exhaust, chemicals, collision, roll-over or other accidents.
- The materials used for this product are not flame resistant and do NOT meet CPAI-84 flammability specifications.
- Follow all your snow thrower manufacturer's recommended safety instructions.
- Not intended for use by children.
- Operating a snow thrower with this cab will restrict your field of vision. Watch carefully for people, children, obstructions or obstacles.
- The cab adds height to your snow thrower. Remember the height of your cab. Watch carefully for tree limbs or other items overhead that you could previously go under without a cab.
- Before use be sure that all bolts are tight. If one or more bolts comes loose failure of cab parts may occur.
- NEVER attempt to modify this product or subject it to an installation or use for which it was not designed. Doing so may result in damage and/or serious injury.
- The warnings, cautions, and instructions in this manual cannot cover all possible conditions or situations that could occur. Exercise common sense and caution when installing/using this product.

WEAR APPROPRIATE CLOTHING

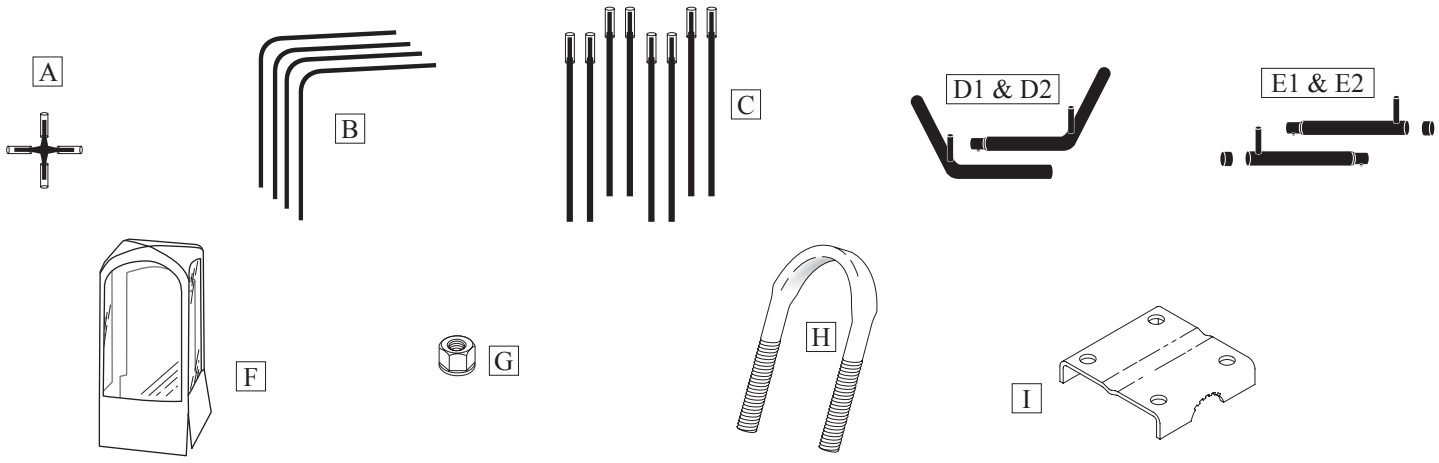
- ALWAYS wear close fitting clothing
- ALWAYS wear substantial footwear and long trousers.
- ALWAYS wear appropriate safety gear such as ANSI-approved safety goggles, ear protection and heavy-duty work gloves when assembling/installing/using this product.

PRACTICE SAFE MAINTENANCE

- Only qualified, trained adults should service this machine.
- Understand service procedure before doing work.
- Keep area clean and dry.
- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
- Never lubricate, service or adjust the machine or attachment while it is moving. Keep safety devices in place and in working condition.
- Keep hardware tight.
- Keep hands, feet, clothing, jewelry, and long hair away from any moving parts, to prevent them from getting caught.
- Disconnect battery or remove spark plug wire (for gasoline engines) before making any repairs.
- Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Replace all worn or damaged safety and instruction decals.
- Check all hardware at frequent intervals to be sure the equipment is in safe working condition.
- Do not modify this product. Unauthorized modifications to the product may impair its function and safety.

PACKAGE CONTENTS LIST (PARTS)

START ASSEMBLY ON PAGE 3



Confirm all parts/hardware are present before assembly. If anything is missing or damaged, please contact Sportsman's Guide customer service before assembly.

Part	Part Number	Description	Quantity
A	PRT-71317-A	Top Connector (with PVC Tubes)	1 (4)
B	PRT-71317-B	Upper Ribs	4
C	PRT-71317-C	Middle Ribs (with PVC Tubes)	8 (8)
D1 & D2	PRT-71317-D1D2	Mounting Bar with spring locks	2
E1 & E2	PRT-71317-E1E2	Mounting Bar Extension w/spring locks	2
F	PRT-71317-F	Cab Skin	1
G	PRT-71317-GHI	Lock Nut, 5/16"- 18 (Hardware Kit)	8
H	PRT-71317-GHI	U-bolt, 5/16"- 18, 2- 3/16" x 3" (Hardware Kit)	4
I	PRT-71317-GHI	Mounting Plate (Hardware Kit)	4

ASSEMBLY TIME

60 Minutes

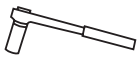
TOOLS NEEDED

Tape Measure

Adjustable Wrench



1/2 in. Socket Wrench



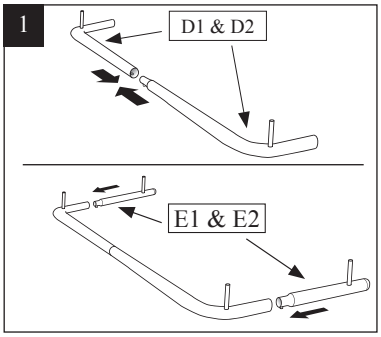
STEP 1

ASSEMBLE THE MOUNTING BAR (FIG. 1-6)

Start by inserting the mounting bars [D1 & D2] into each other.

The ends of the tubes that go together on the mounting bar and the mounting bar extensions are labeled "A", "B" or "C". Match the letters (A to A, B to B, etc.) and insert the male (tapered) end into the female (non-tapered) end, matching up the spring lock on the male end with the hole in the female end. (Fig.1)

Next, insert the mounting bar extensions [E1 & E2] into each open end of the mounting bar. Match up the spring locks on the mounting bar extensions with the holes on the mounting bars. (Fig. 1)



STEP 2

ATTACH MOUNTING BAR TO THE SNOW THROWER FRAME

The assembled mounting bar [D1-D2 & E1-E2] mounts to the frame of your machine with an adjustable u-bolt system designed to fit a variety of different machines.

The bars must be mounted on your machine in a way that will not interfere with its operation, controls, lights or moving parts.

The preferred mounting location for the horizontal mounting bars is on the front (motor side) of the handlebars. The mounting bar should be placed on the frame a minimum of 24" and a maximum of 30" from the ground (as measured from the bar end). This will allow headroom of at least 6.5' in the peak of the cab roof.

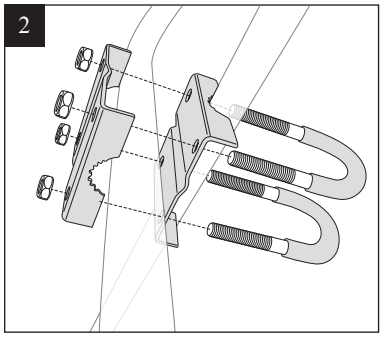
At the correct height, place two u-bolts around the machine frame with the threaded ends facing forward. Slide one mounting plate with the serrated cut outs toward the machine frame onto both u-bolt ends (Fig. 2).

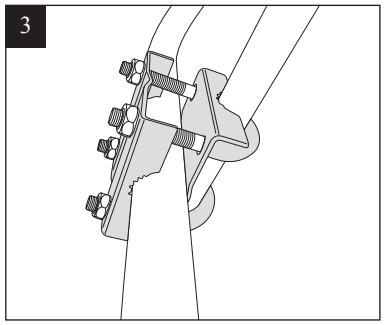
Place the assembled mounting bars in a horizontal position into the groove of the installed mounting plate (Figs. 2).

Slide another mounting plate onto the ends of both u-bolts with the serrated cut outs toward the assembled mounting bars; mounting bars should be sandwiched between the two mounting plates (Fig. 2).

Thread four nylock nuts onto the four u-bolt ends and tighten slightly. Repeat on the other handlebar upright.

After all four u-bolts are installed and all eight nuts are threaded, set the mounting bar to a horizontal position fully tightening all eight nuts (Fig. 3) enough to hold in position.





STEP 3

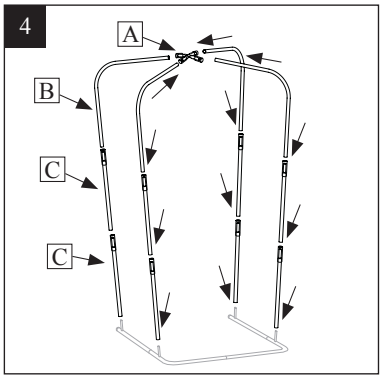
ASSEMBLE THE CAB FRAME ON THE MOUNTING BAR

Notice on the assembled mounting bar the four upright posts. Insert one middle Rib [C] onto each of these four posts, making sure the tapered male end with the PVC tube is pointing up. Take the remaining four middle ribs [C] and insert them onto the installed middle ribs (one on each), sliding them into the PVC tubes on the lower installed set of middle ribs.

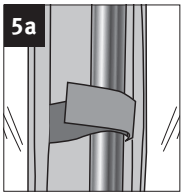
Next, insert the four upper ribs [B] into the PVC tubes on the upper most middle ribs. Rotate the free ends of the upper ribs so the all face each other.

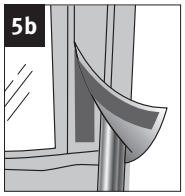
Find the top connector [A] and insert each open end of the middle ribs into the PVC tubes on each tube stub of the top connector. (Fig. 4)

Make sure that every PVC tube connection is secure.



STEP 4





INSTALL THE CAB SKIN

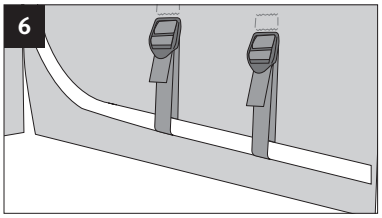
Drape the cab skin [F] over the frame. Be careful not to scratch the plastic windows.

Working from the inside, gradually pull the skin over the frame.

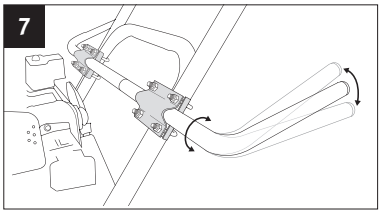
Locate the hook and loop straps (Fig. 5a) along each front corner of the skin on the inside and fasten them to the front middle ribs of the frame. Next, locate the hook and loop sleeves along the back ends of the skin and attach to the rear middle ribs of the frame. (Fig. 5b)

Locate the web straps along the bottom part of the skin and attach to the mounting bar. (Fig. 6) These web straps help keep the frame tight.

Note: The cab skin is designed to fit snugly to the cab frame. It may take some effort to work the skin down over the cab frame and get the fit just right.



STEP 5



ADJUSTING THE CAB

In order to get the most weather protection from wind and snow you may adjust your cab in three ways: rotating the angle front to back, moving it side to side and changing the height on the handlebar upright.

On some machines it may be necessary to shift the entire cab from a centered position 2"-3" to the left or right in order to clear the travel path of the rotating handle on the snowblower that controls the direction in which the snow is blown from the machine.

Loosen the locknuts [G] on the u-bolts [H] and rotate the mounting bar in the clamps to change the angle forward or backwards, slide the mounting bar side to side or move it up or down. These changes will allow you to find the position that is right for you. (Fig. 7)

CARE AND MAINTENANCE

STORAGE

Store in a clean dry place. Never store a wet cover in an enclosed area as it can develop mildew.
Avoid folding the plastic windows of the cover for long periods.

BOLTS

Check all bolts before each use to see that they are tight. If one or more bolts come loose, failure of cab parts may occur.

WINDOWS

Don't clean the plastic windows when they are dry—you can scratch them.
Hose them with water and rub them with your bare hands. Liquid soap may be used.
During freezing weather an automotive windshield cleaner and a soft cloth will work (don't use your bare hands with the cleaner).
Fabric areas of the cab may be washed with a rag. Don't use soap as it may remove protective coatings added by the factory.

TROUBLESHOOTING

Problem	Possible Cause	Corrective Action
Cab frame wobbles.	All the frame tubes are not inserted tightly.	Check all tube joints to make sure all are tight.
Cab frame is loose.	Web straps on bottom of cab skin are loose.	Tighten web straps on bottom of cab skin.
Cab is too low for proper use.	Mounting bar mounted too low on snow thrower.	Raise mounting bar higher on your snow thrower.
Cab skin is overly loose.	Cab skin is not tightened correctly or enough.	Check all fastening points and retighten.
Cab does not stay level.	Locknuts on U-bolts are not tight enough.	Tighten locknuts on U-bolts.
Cab interferes with machine controls.	Mounting bar or frame mounted incorrectly.	Refer to step 5 and readjust your cab.